



Code 1.556.

ardelast Intonachino 1mm

Algae resistant acrylic-siloxane elastomeric filler coating

GENERAL PROPERTIES

ARDELAST INTONACHINO, thanks to a remarkable elasticity - even in low temperatures - is specific for the restoration of walls with micro crazes. It features optimum filling power, alkaline inertia, adhesion (on clean & dry surfaces) & low dirt pick-up due to a self-reticulating substance which reacts under sunlight increasing surface hardness without reducing the coating's elasticity.

The presence of specific broad spectrum biocides lends an effective protection against the proliferation of algae, funguses & moulds. These particular properties make ARDELAST INTONACHINO perfect for the finishing of ETICS.

INSTRUCTIONS

Substrate preparation:

- Plastered surfaces: ensure the substrate has weathered for at least 28 days; clean thoroughly removing filth & any unsound paintwork.
- Ensure the substrate is perfectly dry. Apply a hand of ISOLEX W or ISOLEX on chalky or unsound surfaces.
- Cracks: widen to at least 1-2 cm, using a flexible grinding wheel & fill until even with ARDELAST STUCCO (refer to TDS N° 98). Apply a hand of RASANTE A PENNELLO or PAINTGUM 7 FILL (refer to the formulary for hues) in order to guarantee uniformity with the finish.

Application:

- ARDELAST INTONACHINO is ready for use and does not require thinning. Stir well until uniform & apply a single coat using a steel float. Before ARDELAST INTONACHINO starts to dry, use a float to obtain a smooth the thickness.
- Apply at a temperature range of 5°C - 35°C & R.H. below 75%. Avoid applying in direct sunlight.
- After application, exterior surfaces must be protected from rain, frost, fog & dew for at least 48 hours. The drying times indicated refer to a temperature of + 20°C & 65% R.H.
- Walls with efflorescence or subject to rising damp must be restored before application in order to guarantee adherence. Mould, algae & moss must be pretreated with ARDSAN RISANANTE MURALE 0.916.
- When different batches are used, we recommend mixing the products accurately to avoid "shade" differences.
- Store the product in cool, frost free premises.

- Wash equipment immediately after use with water.
Use in compliance with current Health & Safety Regulations.
- Refer to the PSDS for further details. Do not release containers to the environment after use.

ARDELAST INTONACHINO is recoatable, even after long periods, *only* with elastic systems. Application of different products may cause cracking & “removal”.

ARDELAST INTONACHINO is compatible with the 16COLOURS tinting system.

TECHNICAL PROPERTIES

NATURE OF BINDER	Acryl siloxanic polymers		
COLOUR	White & tinting system hues		
MASS VOLUME	1580 - 1650 g/l		
DYNAMIC VISCOSITY	140.000 ± 160.000 cP		
UV RESISTANCE	Sup. 3rd grade Grey scale		
ALKALI RESISTANCE	No structural/chromatic variation		
DRYING AT 20°C	TOUCH DRY		4 hrs
	THROUGH DRYING		48 hrs
PERMEABILITY (WATER VAPOUR)	EN ISO 7783-1 & 2	S _d	0,172 m
		Class	V₂ (average)
CAPILLARY ABSORPTION & WATER PERMEABILITY	EN1062-3	W	0,029 kg/m² √t
		Class	W₃ (low)
ADHESION FOR DIRECT TRACTION	EN 1542	RESULT	Complies (adhesion ≥ 0,3 Mpa)
DURABILITY	EN 13687-3	RESULT	Complies (adhesion ≥ 0,3 Mpa)
THERMAL CONDUCTIVITY	EN 1745	λ10DRY [W/MK]	0,809
FLASH POINT	EN 13501-1		Class C
HAZARDOUS SUBSTANCES		RESULT	Complies

In compliance with the UNI EN 15824 CE Marking

Application cycles in compliance with the UNI EN 1062-7 (certified data)

Type of crack (mm)	Class min	Cycles		
		Primer	Intermediate	Finish
Below 0,25	A2	1 hand PG7 FILL		ARDELAST INTONACHINO
Between 0,25 & 0,5	A3	1 hand PG7 FILL		ARDELAST INTONACHINO
Between 0,5 & 1,25	A4	1 hand ISOLEX	ARDELAST G. FINE	ARDELAST INTONACHINO

Cracks which are wider than 0,5mm must be opened, filled with ARDELAST STUCCO and covered (specific mesh netting incorporated) with ARDELAST GRANA FINE.

YIELD

Once completely dry, ARDELAST INTONACHINO forms a coat approx. 1 mm thick. If applied correctly, without spilling, said thickness implies a yield of 0,6 – 0,7 m²/kg according to the surface roughness.

**TENDER
SPECIFICATION ITEM**

**ALGAE RESISTANT ACRYL-SILOXANE ELASTOMERIC FILLER
COATING**

Application on treated surfaces of a rustic filling pigmented coating based on elastomeric copolymers and siloxane resins in aqueous dispersion, selected quartz & marble grit - ideal for treating surfaces with micro crazes in compliance with the UNI EN 1062-7 classes - type ARDELAST INTONACHINO with a min consumption of 1,5 kg/m².

€/m²

The data herein were correct at the time of Quality Control and refer to standardized environmental conditions.
The same are to be considered as a guide.
Revision 2016/07



ard raccanello s.p.a.

35129 PADOVA – Zona Ind.le Nord 1^a Strada, 13 – Tel. 049.8060000 (5 linee)
Fax 049.773749 – www.ard-raccanello.it - E-mail: assistenza@ard-raccanello.it